

SECTION 083323 - OVERHEAD COILING DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Glass overhead coiling glass doors.
- B. Related Section:
 - 1. Section 055000 "Metal Fabrications" for miscellaneous steel supports.

1.2 PERFORMANCE REQUIREMENTS

- A. Structural Performance, Exterior Doors: Exterior overhead coiling doors shall withstand the wind loads, the effects of gravity loads, and loads and stresses within limits and under conditions indicated according to SEI/ASCE 7.
 - 1. Wind Loads: As indicated on Drawings.
- B. Windborne-Debris-Impact-Resistance Performance: Provide glazed and impact-protective overhead coiling doors that pass missile-impact and cyclic-pressure tests when tested according to ASTM E 1886 and ASTM E 1996.
 - 1. Large Missile Test: For overhead coiling doors located within 30 feet (9.144 m) of grade.
 - 2. Small Missile Test: For overhead coiling doors located more than 30 feet (9.144 m) above grade.
- C. Seismic Performance: Overhead coiling doors shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of overhead coiling door and accessory.
- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Show locations of replaceable fusible links.
 - 3. Wiring Diagrams: For power, signal, and control wiring.
- C. Samples: For each exposed product and for each color and texture specified.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For overhead coiling doors, accessories, and components, from manufacturer.
- B. Oversize Construction Certification: For door assemblies required to be fire-rated and that exceed size limitations of labeled assemblies.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for both installation and maintenance of units required for this Project.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

PART 2 - PRODUCTS

2.1 DOOR CURTAIN MATERIALS AND CONSTRUCTION

- A. Door Curtains: Fabricate overhead coiling-door curtain of interlocking metal slats, designed to withstand wind loading indicated, in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
 - 1. Vision-Panel Glazing: Manufacturer's standard clear glazing, fabricated from transparent acrylic sheet or fire-protection rated glass as required for type of door.
 - 2. Insulation: Fill slats for insulated doors with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84. Enclose insulation completely within slat faces.
 - 3. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face.
- B. Bottom Bar for Service Doors: Consisting of two angles, each not less than 1-1/2 by 1-1/2 by 1/8 inch (38 by 38 by 3 mm) thick; fabricated from metal to match curtain slats and finish.
- C. Astragal for Interior Doors: Equip each door bottom bar with a replaceable, adjustable, continuous, compressible gasket of flexible vinyl, rubber, or neoprene as a cushion bumper.
- D. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain.
 - 1. Removable Posts and Jamb Guides for Counter Doors: Manufacturer's standard.

2.2 HOOD

- A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that projects beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.
 - 1. Include automatic drop baffle on fire-rated doors to guard against passage of smoke or flame.
 - 2. Exterior-Mounted Doors: Fabricate hood to act as weather protection and with a perimeter sealant-joint-bead profile for applying joint sealant.

2.3 LOCKING DEVICES

- A. Slide Bolt: Fabricate with side-locking bolts to engage through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.
- B. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
 - 1. Lock Cylinders: Provide cylinders keyed to building keying system.
 - 2. Keys: Provide three for each cylinder.
- C. Chain Lock Keeper: Suitable for padlock.

2.4 CURTAIN ACCESSORIES

- A. Weatherseals: Equip each exterior door with weather-stripping gaskets fitted to entire perimeter of door for a weathertight installation, unless otherwise indicated.
- B. Push/Pull Handles: Equip each push-up-operated or emergency-operated door with lifting handles on each side of door, finished to match door.

2.5 COUNTERBALANCING MECHANISM

- A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.
- B. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.6 MANUAL DOOR OPERATORS

- A. Equip door with manufacturer's recommended manual door operator unless another type of door operator is indicated.
- B. Push-up Door Operation: Design counterbalance mechanism so required lift or pull for door operation does not exceed 25 lbf (111 N).

- C. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum 25 lbf (111 N) force for door operation. Provide alloy-steel hand chain with chain holder secured to operator guide.
- D. Crank Operator: Consisting of crank and crank gearbox, steel crank drive shaft, and gear-reduction unit, of type indicated. Size gears to require not more than 25 lbf (111 N) force to turn crank. Fabricate gearbox to be oil tight and to completely enclose operating mechanism. Provide manufacturer's standard crank-locking device.
- E. .

2.7 DOOR ASSEMBLY <Insert drawing designation>

- A. [Insulated Service Door: Overhead coiling door formed with curtain of interlocking metal slats.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ACME Rolling Doors.
 - b. Alpine Overhead Doors, Inc.
 - c. AlumaTek, Inc.
 - d. C.H.I. Overhead Doors.
 - e. City-Gates.
 - f. Cookson Company.
 - g. Cornell Iron Works, Inc.
 - h. Dynamic Closures Corp.
 - i. Lawrence Roll-Up Doors, Inc.
 - j. Mahon Door Corporation.
 - k. McKeon Rolling Steel Door Company, Inc.
 - l. Metro Door.
 - m. Overhead Door Corporation.
 - n. QMI Security Solutions.
 - o. Raynor.
 - p. Southwestern Steel Rolling Door Co.
 - q. Wayne-Dalton Corp.
 - r. Windsor Door.
 - s. Loading Dock Inc.
- B. Operation Cycles: Not less than 20,000.
- C. Curtain R-Value: 6.0 deg F x h x sq. ft./Btu (1.057 K x sq. m/W).
- D. Door Curtain Material: Aluminum.
- E. Door Curtain Slats: Flat profile slats of 2-5/8-inch (67-mm).
 - 1. Vision Panels: Approximately 24" high – see schedule.
 - 2. Insulated-Slat Interior Facing: Metal.
- F. Curtain Jamb Guides: Aluminum with exposed finish matching curtain slats. Provide continuous integral wear strips to prevent metal-to-metal contact and to minimize operational noise.
- G. Hood: Match curtain material and finish

1. Shape: Square.
 2. Mounting: As shown on Drawings.
- H. Locking Devices: Equip door with locking device assembly and chain lock keeper.
- I. Manual Door Operator: Push-up operation.
- J. Door Finish:
1. Baked-Enamel or Powder-Coated Finish: Color as selected by Architect from manufacturer's full range.
 2. Factory Prime Finish: Manufacturer's standard color.
 3. Interior Curtain-Slat Facing: Match finish of exterior curtain-slat face.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion. Lubricate bearings and sliding parts as recommended by manufacturer.[Adjust seals to provide weathertight fit around entire perimeter.]

3.2 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

END OF SECTION 083323